



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-578-011
Job Sheet 187108



Part No: D350-578-011

Job Qty: 6 ea

Part Name: AS350/AS355 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV H SHEET 12 IPP Rev:A New Issue 07-01-02 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

7160

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 20 2018
160	Packaging	6 pcs	12/21/18	12/21/18	0.00	0.00	Packaging1-3		DEC 20 2018
170	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC4		69 DAS
180	Packaging	6 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-1		9-89 69
185	DC	6 pcs	12/21/18	12/21/18	0.00	0.00	DC		DEC 20 9-89 DAS
190	QC21-FG	6 Ea	12/21/18	12/21/18	0.00	0.00	QC21		21 9-89

Part Op 180 - Identify and pack for shipping as per PPP D350-578-011

Descriptions: 185 - Photocopy bluefile and create labels per PPP D350-578-011 CHG006

DEC 20 2018

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	72 Ea (12 ea)	90-Start up Operation	5134683Y 5112905
D2432	Bearpaw 19" X 24"	12 Ea (2 ea)	90-Start up Operation	5129291
D2529	Washer	72 pcs (12 ea)	90-Start up Operation	5031981
D3601-1	Radius Block	72 pcs (12 ea)	90-Start up Operation	5129644
D4011-1	Clamp, Short	36 Ea (6 ea)	90-Start up Operation	5126393
D4012-1	Cushion	36 Ea (6 ea)	90-Start up Operation	5099312
MS21042L4	Nut	72 Ea (12 ea)	90-Start up Operation	5112434
NAS1149D0463J	Washer	144 Ea (24 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	72	287	0
	D2432	12	21	0
	D2529	72	784	0
	D3601-1	72	234	0
	D4011-1	36	118	0
	D4012-1	36	46	0
	MS21042L4	72	2,350	0
	NAS1149D0463J	144	4,226	0

UART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dataair.com
www.dataair.com

UART
AEROSPACE



Container No: S139499

Part: D350-578-011
Job No: 187108
Serial No/Batch: S139499

Revision:
Inspector:
Exp Date:
Instructions: TC STC SH93-4 Issue 10, FAA STC SR000281

Part Specifications

Specifications could not be found.

Plex 12/20/18 7:54 AM dart.quirion.sonia

